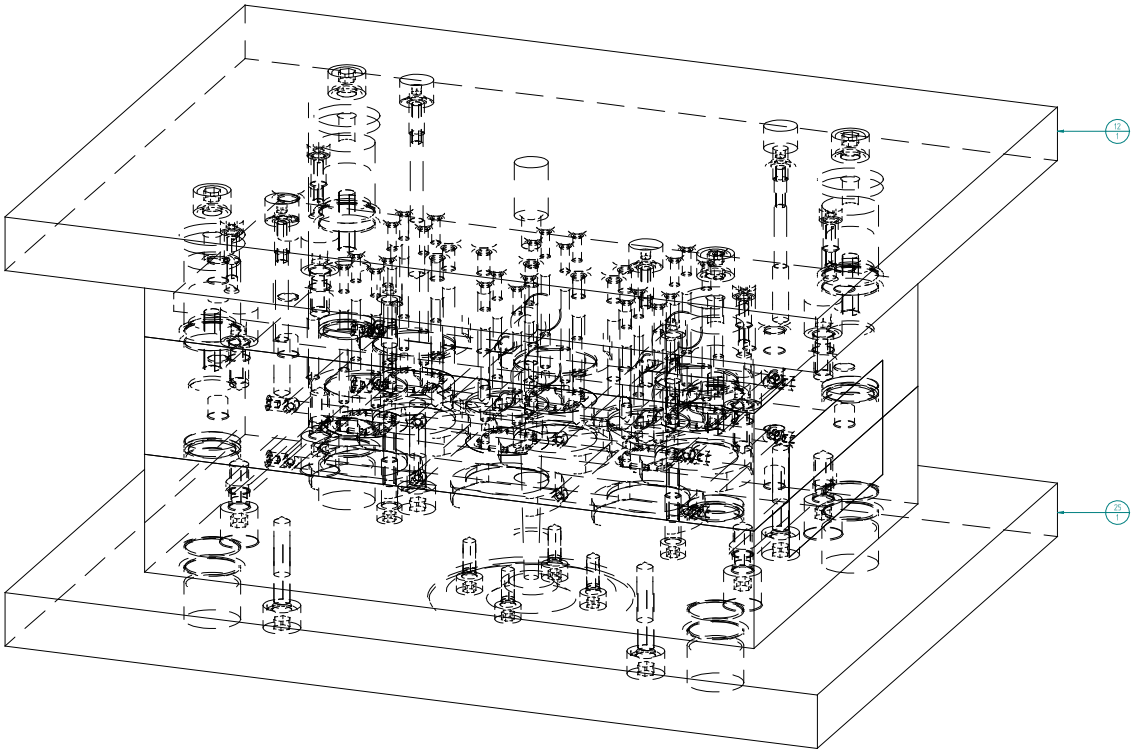

Pos.Nr.	Norm Nr.	Name	Material	Amount	Weight
29	DIN 16 763	Centring flange DIN 16 763	bough t-in part	1	0,476 kg
28	EPNS	End Piece – Nozzle Side	1.2312	2	3,469 kg
27	DIN 16 752	Feed bush DIN 16 752	bough t-in part	1	0,228 kg
26	Z31...10 X 35	Cylinder head bolt – Z31...10 X 35	bough t-in part	4	0,139 kg
25	FP	Fixed Platen	1.2312	1	36,543 kg
24	Z31...8 X 20	Cylinder head bolt – Z31...8 X 20	bough t-in part	4	0,057 kg
23	FPNS	Form Plate...Nozzle Side	1.2312	1	5,781 kg
22	FINS	Form Insert – Nozzle Side	1.2767	6	2,614 kg
21	DIN 16 761	Guide pillar DIN 16 761	bough t-in part	4	3,283 kg
20	BPF	Bolster Plate – Fixed	1.2312	1	29,473 kg
19	Z 413 / 10,5 x 250	Ejector Pin – Z 413 /10 x 250	1.4125	4	0,247 kg
18	Z 413 / 6 x 100	Ejector Pin – Z 413 / 6 x 100	1.4125	7	0,149 kg
17	Z31...10 X 90	Cylinder head bolt – Z31...10 X 90	bough t-in part	4	0,274 kg
16	ESHeP	Ejector System – Head Plate	1.1730	1	9,758 kg
15	Z 413 / 4 x 100	Ejector Pin – Z 413 / 4 x 100	1.4125	24	0,222 kg
14	Z691...10 X 25	Lock edge washer – Z691...10 X 25	bough t-in part	12	0,027 kg
13	CIES	Cavity Insert – Ejector Side	1.2767	6	2,571 kg
12	MoP	Moveable Platen	1.2312	1	38,420 kg
11	FPES	Form Plate...Ejector Side	1.2312	1	5,777 kg
10	Z31...6 X 25	Cylinder head bolt – Z31...6 X 25	bough t-in part	8	0,069 kg
9	SP	Spacer	1.2312	2	10,328 kg
8	ESHeP	Ejector System – Holding Plate	1.1730	1	7,694 kg
7	Z31...10 X 22	Cylinder head bolt – Z31...10 X 22	bough t-in part	8	0,215 kg
6	Z942...8	Plug – Z942...8	2.0401	20	0,059 kg
5	Z31...8 X40	Cylinder head bolt – Z31...8 X40	bough t-in part	4	0,092 kg
4	Z20...35 X 45	Centering Sleeve – Z20...35 X 45	bough t-in part	4	0,745 kg
3	EPES	End Piece – Ejector Side	1.2312	2	3,371 kg
2	DIN 16 776	Guide Bushing DIN 16 776	bough t-in part	4	0,511 kg
1	BPM	Bolster Plate – Moveable	1.2312	1	29,287 kg

	DATUM	NAME	SIGN.
Gezeichnet	9.5.26	Jan Iost / Praktikant	
Gepruft			
Normgep.			
Modell-Nr.			
21			
Alle genann-ten Normen sind			
fertig			

Education and Culture DG
Lifelong Learning Programme

Assembly drawing

Zu dem vorgelegten
EU – 01 – 01
Erstell. Nr.
ENTO-Name Assembly drawing.dft

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